

# TECHNICAL INSTRUCTION

## Operation – AIO Control



### Description

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The technical instruction describes the step-by step process to operate the AIO control.

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## Steps

1. open AIO Control
2. open main menu
3. open user administration
4. open Brabender Service
5. select functions
6. login - enter password 08484
7. open main menu
8. open system parameterization
9. open line functions
10. stop communication
11. open line function again and execute a bus scan
12. Activate Apply all devices

## Additional steps

If the message Device out of IP range appears, the IP address of the laptop must be changed.

Exit AIO Control. AIO Control then briefly displays a window with the IP address that must be assigned to the laptop, e.g. IP range devices: 172.16.8.1 - 172.16.8.7.

According to AIO Control in this case set **IP 172.16.8.8**.