TECHNICAL INSTRUCTION

SET UP Drive control 2 min - max – Congrav OP1S

Description

The technical instruction describes the step-by-step process to solve setup the drive control 2 min - max at Congrav OP1S
### Step 1
Press button with the wrench-tool

![Image of the wrench-tool button](image1.png)

### Step 2
Enter password **08433** (= user level 3)

![Image of the password entry screen](image2.png)

### Step 3
Press button **Parameter**

![Image of the parameter selection screen](image3.png)
Step 4  Press the arrows at the right side to get parameter from 64 to 65.

Step 5  Press button hand

Step 6  For example press 10 at parameter 64-65 and than the green check mark. That means the motor speed is now setted with a fix speed to 10%. You can set it from 0-100%. With your product between 10-20.
Step 7
Press home button to come back to the homepage.
Now change the mode to CM (calculate maximum output).
Start the feeder, after 1 min you get the new CM value.
Test the settings in production.