

# TECHNICAL INSTRUCTION

SET UP Drive control 2 min - max – Congrav OP1S

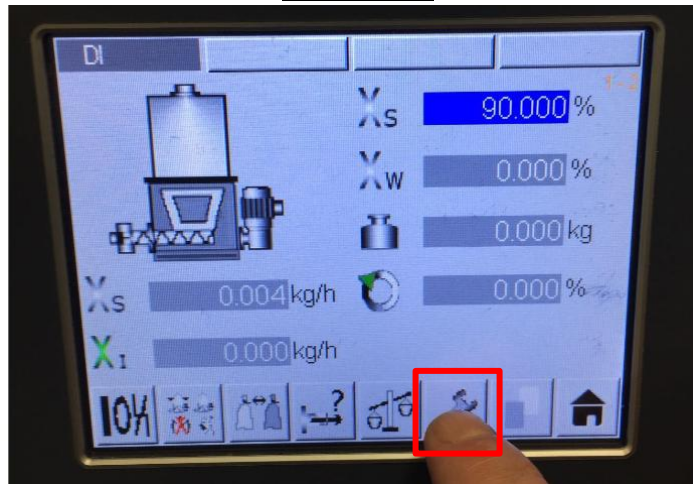


## Description

---

The technical instruction describes the step-by step process to solve set up the drive control 2 min - max at Congrav OP1S

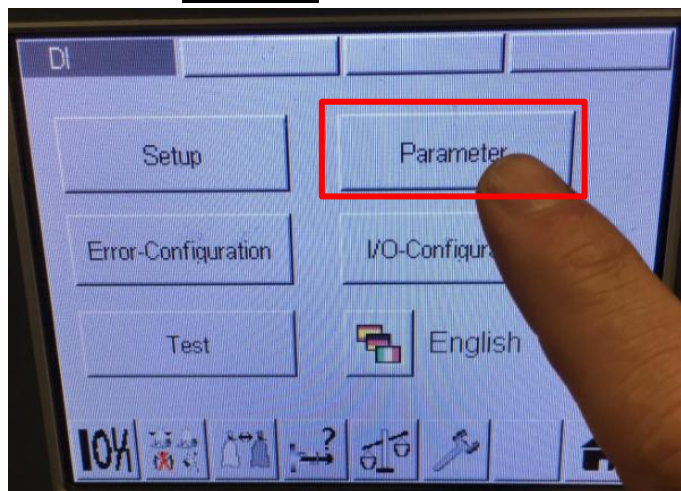
Step 1 Press button with the wrench-tool



Step 2 Enter the code for user **level 4**



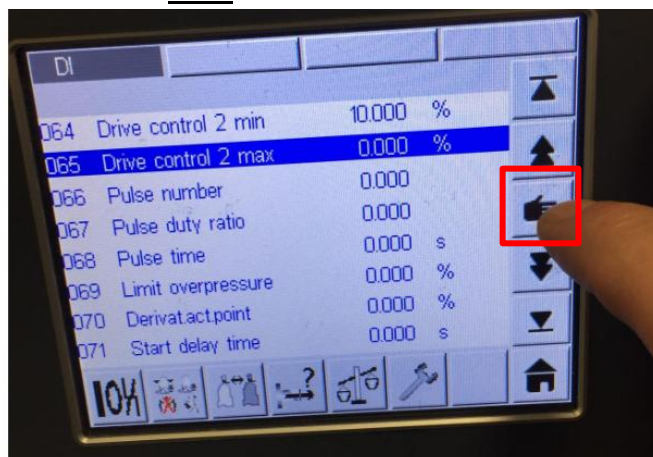
Step 3 Press button Parameter



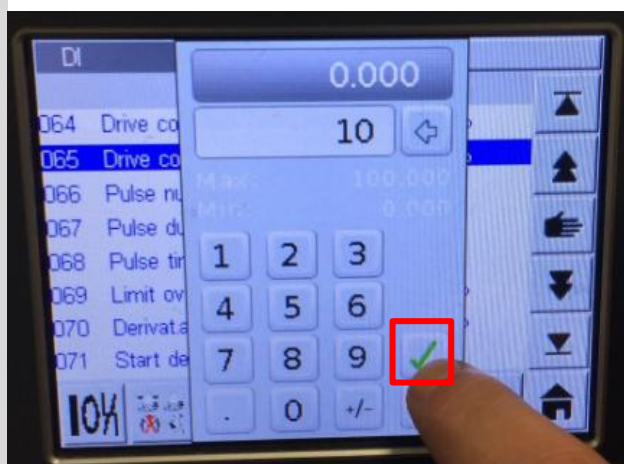
**Step 4** Press the arrows at the right side to get parameter from 64 to 65.



**Step 5** Press button hand



**Step 6** For example press 10 at parameter 64-65 and than the green check mark. That means the motor speed is now setted with a fix speed to 10%. You can set it from 0-100%. With your product between 10-20.



## Step 7

Press home button to come back tot he homepage.  
Now change the mode to CM (calculate maximum output).  
Start the feeder, after 1min you get the new cm value.  
Test the settings in production.

